



CQ CLEAR EPOXY PIGMENTED THIN-FILM COATING

Smooth & Moderate Skid Resistant Epoxy Coating System

PRODUCT DESCRIPTION

CQ Clear Epoxy Pigmented Thin-Film Coating can be applied smooth or as a moderate skid resistant epoxy coating over concrete or Miracote composite floors, as well as stairs, ramps and other surfaces requiring an epoxy coating system.

CQ Clear Epoxy Pigmented Thin-Film Coating is a Scientifically Superior™ three component coating system consisting of CQ Clear Epoxy and hardener, and ColorPax™-E (epoxy pigment pack). The three components are mixed together, squeegeed and back rolled. CQ Clear Epoxy Pigmented systems are available in popular, but limited, range of standard colors.

For moderate skid resistance, a fourth component, Miracote Synthetic Aggregate, can be added.

It can be finished with optional topcoats of clear (gloss) or matte finish, Mirathane APU 100 (Aliphatic Polyester Urethane), which are chemical, abrasion and UV stable or topcoated with CR-N Topcoat when subjected to extremely harsh chemical exposure or Glazetop a highly chemical and abrasion resistant polyurea topcoat.

CQ Clear Epoxy Pigmented Systems are available with an EPA Listed Anti-Microbial Biocide, which protects against growth of algae, bacteria, fungi, mold, mildew, yeast, etc.

WHERE TO USE

The intended use ranges from dry to wet environments in commercial, industrial and institutional areas, such as manufacturing, processing, warehousing, stairs, ramps, walkways, corridors and commons-areas. The material can be applied over new or existing concrete or Miracote composition floors or metal or wood sub-surfaces (Consult Crossfield for detailed specification for metal or wood surfaces).

In addition, CQ Clear Epoxy Pigmented Scientifically Superior systems include: Slurry coat; Slurry coat Broadcast; Single Broadcast and Double Broadcast.

ADVANTAGES

- Virtually free of VOC.
- Can be applied over a wide range of surfaces.
- No significant odor during installation.
- Resists most common chemical spillage.
- Profile selection from smooth to moderately aggressive.
- Crossfield offers a Limited Supplemental Warranty of ten years against moisture vapor suppression disbondment of CQ Clear Epoxy Pigmented Systems when used over MVERS II Primer. Contact Crossfield for additional information.

COVERAGE RATES

200 sq. ft. per gallon at 8 mils.

PACKAGING AND COLORS

| | |
|-------------|-------------------------------------|
| 7720-Colors | ColorPax-E Standard Colors (unit) |
| 7278-2GPA | CQ Clear Epoxy (A – 2 gallon pail) |
| 7278-5GPA | CQ Clear Epoxy (A – 5 gallon pail) |
| 7278-50GDA | CQ Clear Epoxy (A – 50 gallon drum) |
| 7279-1GCB | CQ Clear Epoxy (B – 1 gallon can) |
| 7279-5GPB | CQ Clear Epoxy (B – 5 gallon pail) |
| 7279-50GDA | CQ Clear Epoxy (B – 50 gallon drum) |

MIX RATION

2 parts A Comp. to 1 part B Comp. to 0.25 parts ColorPax-E

SHELF LIFE AND STORAGE

Shelf life will be one year from the date of manufacture as long as containers remain unopened and when material is store in a protected environment that is free from moisture, excessive heat and freezing temperatures, and direct sunlight.

TYPICAL PHYSICAL PROPERTIES @ 75°F (24°C)

| | |
|---|------------------------------|
| Compressive Strength ASTM D695..... | 12,000psi |
| (Resin & Hardener) | 907 kg/cm ² |
| Tensile Strength ASTM D638 | 4,400 psi |
| (Resin & Hardener) | 310 kg/cm ² |
| Tensile Elongation ASTM D638..... | 4,400 psi |
| (Resin & Hardener) | 310 kg/cm ² |
| Surface Hardness ASTM D2240 Shore D..... | 75-80 |
| Indentation Characteristics | |
| (Steadily Applied Load) MIL-D-3134..... | 0.005" |
| Para 4.7.4.2.1, 2000 lbs on..... | 0.127 mm |
| 1" steel ram imposed for 30 minutes over | |
| a concrete substrate, indented. | |
| Indentation Characteristics MIL-D-3134, | |
| Para 4.7.3. (Impact Load)..... | 0.011" |
| Para 4.7.4.2.1, 2000 lbs on..... | 0.28 mm |
| dropped twice from 8 ft. height | |
| Adhesion ASTM D4541..... | >400 psi |
| (100% failure in concrete)..... | 28.1 kg/cm |
| Water Absorption MIL-D-3134 | <1.0% |
| Abrasion Resistance ASTM D4060 | |
| (CS17, 1000gr load, 1000 cycles)..... | 0.09 gr |
| Flammability ASTM D635 | Self-Extinguishing |
| | Bonded to Concrete |
| VOC | 3 g/L |
| Skid Resistance | |
| Varies depending upon surface texture selected. | |
| (See Crossfield Skid Resistance Characteristic) | |
| Microbial Resistant ASTM G21 | Passes Rating 1 |
| Chemical Resistance | See Chemical Resistant Chart |

OVERVIEW OF INSTALLATION STEPS

(Obtain and refer to Miracote Installation Guideline for complete instructions.)

- Prepare surface by careful and thorough removal of all laitance, grease, concrete curing agents and foreign matter.
- Apply epoxy primer with squeegee and backroll.
- Apply 1st coat with squeegee and backroll.
- Apply 2nd coat (with or without Synthetic Aggregate) by squeegee and backroll.
- Apply optional clear or pigmented finish coat using Aliphatic Polyester Urethane (APU) 100 Clear Gloss or Clear Matte.

For Best Results:

Install a minimum 4' by 4' test area site mock up for approval of acceptable color, texture, finish, adhesion, and any other critical requirement acceptable to the owner prior to proceeding with the installation.



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Verify current versions of product technical data sheets (PTDS), material safety data sheets (MSDS), and installation guidelines (IG) at www.miracote.com.

Protect materials from excessive heat and cold and regularly check wet film thickness with mil gauge and monitor consumption to ensure correct application thicknesses and rate are obtained.

LIMITATION

- Temperature during application must be 50°F (18°C) or greater.
- A waterproofing and crack isolation membrane can be installed prior to system application.

Moisture vapor transmission (MVE) in excess of 3.0 lbs./1000 sq/ft/per 24 hr. period per ASTM F1869-04, may result in delamination, discoloration or improper curing. Use Miracote MVERSTM II Primer vapor control membrane over substrates, which have MVE emissions that exceed these limits. Consult with Crossfield prior to using MVERS II Primer if moisture vapor transmission exceeds 15 lbs/1000 sq/ft/per 24 hr period per ASTM F1869-04.

PRODUCT AVAILABILITY

Crossfield Products Corp. maintains offices and/or factories at all addresses listed below. Factory Trained Contractors are established in all major trading areas in the United States, Canada and various European, Latin American and Far East nations.

SPECIFICATION ASSISTANCE

Consult Crossfield Products Corp. for specification assistance, detailing, etc. This consultation is highly recommended prior to specification.

SLIP RESISTANCE and CLEANABILITY

In general, the more aggressive the finished surface the greater the coefficient of friction and corresponding slip resistance, the more difficult to clean. The smoother the finished texture the easier the surface is to clean, but there is a loss of skid resistant properties.

CHEMICAL RESISTANCE

See Crossfield Products Corp's. Chemical Resistance Guidelines for chemical resistance of a product or system, as well as the types of test performed:

- ASTM C868 Standard Test Method for Chemical Resistance of Protective Lining.
- ASTM C267 Standard Test Method for Chemical Resistance of Mortars, Grouts, and Monolithic Surfacing and Polymer Concretes.
- ASTM D1308 Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes.
- Crossfield Products Corp. Proprietary Testing.

Note: Chemical resistance is a functional test, usually limited to changes in weight or thickness measured in loss or gain and does not evaluate subject aesthetic issues. To determine aesthetic issues, Crossfield recommends testing the products or system in accordance with intended end use.

CLEANING

Cleaning and disinfecting compounds and cleaning techniques can affect the color, gloss, texture and performance of the system. As a precautionary step, Crossfield recommends that the end-user test their cleaning and disinfecting compounds on a sample or on a small, out of the way finished area, utilizing the intended cleaning technique prior to cleaning the entire surface area. If no deleterious effects are observed, the procedure can be continued. If the cleaning and disinfecting compounds or cleaning techniques damage the system, modification of the cleaning material or techniques will be required. Contact your Representative for additional information.

TESTING

The technical data contained herein is the result of tests made in Crossfield's laboratories or in independent laboratories using small scale equipment, following generally accepted trade practices. Although this information is believed to be true and accurate, the use of different equipment for testing under dissimilar conditions or the testing of

samples produced under dissimilar conditions may develop substantially different results.

LIMITED WARRANTY

NO WARRANTY SHALL BE EFFECTIVE UNTIL THE TERMS AND CONDITIONS OF SALE SET FORTH IN CROSSFIELD PRODUCTS CORP. INVOICES ARE MET.

Crossfield Products Corp. warrants to the purchaser of its products that such products are free from manufacturing defect. Crossfield does not warrant or guarantee the workmanship performed by any person or firm installing its products. Crossfield's obligation under this warranty is limited solely to the original purchaser and solely to the remedy of replacement in kind of any product which Crossfield sold which may prove defective in manufacture within one year from date of installation, provided said product was stored correctly and installed within the product's shelf life, by the original purchaser and which Crossfield's examination shall disclose to Crossfield's satisfaction to be thus defective.

IN NO EVENT SHALL CROSSFIELD PRODUCTS CORP. BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. THIS WARRANTY IS EXPRESSLY GIVEN IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE AND ALL OTHER OBLIGATIONS OR LIABILITIES ON CROSSFIELD'S PART, AND WE NEITHER ASSUME NOR AUTHORIZE ANY PERSON OR PERSONS TO ASSUME FOR US ANY OTHER LIABILITY IN CONNECTION WITH SALE OF A CROSSFIELD PRODUCT. THIS WARRANTY SHALL NOT APPLY TO ANY OF CROSSFIELD'S PRODUCTS, WHICH HAVE BEEN SUBJECT TO ADULTERATION, ALTERATION ABUSE OR MISUSE. CROSSFIELD PRODUCTS CORP. MAKES NO WARRANTY WHATSOEVER IN RESPECT TO ACCESSORIES, PARTS OR MATERIAL NOT SUPPLIED BY CROSSFIELD PRODUCTS CORP., WHICH ARE USED IN CONNECTION WITH ITS PRODUCTS. THE TERM "ORIGINAL PURCHASER" IN THIS WARRANTY MEANS THAT PERSON, CORPORATION OR ENTITY TO WHOM CROSSFIELD PRODUCTS CORP. SOLD ITS PRODUCTS. ANY ACTION TO ENFORCE ANY WARRANTY OR FOR BREACH OF CONTRACT OR ARISING OUT OF ANY CLAIM AGAINST CROSSFIELD PRODUCTS CORP. SHALL BE COMMENCED AND MAINTAINED ONLY IN A COURT OF COMPETENT JURISDICTION IN THE CONTINENTAL UNITED STATES OF AMERICA. THE PURCHASER ACCEPTS THESE TERMS AND CONDITIONS, AND HEREBY EXPRESSLY WAIVES ANY CLAIM TO ADDITIONAL DAMAGES.

CAUTION: ALWAYS KEEP OUT OF THE REACH OF CHILDREN.



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